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Information: SR250 Service Manual Yamaha engine code: 3Y8 Displacement: 239cc ccm Engine type: Air cooled, four stroke, single cylinder, SOHC (single overhead cam) Bore x Stroke: 73.5mm x 56.5mm Inlet valve clearance (when cold): 0.05mm to 0.10mm Exhaust valve clearance (when cold): 0.12mm to 0.17mm Gasket: Engine gaskets Recommended engine oil (4T): 10w40 Semi Synthetic motorcycle oil Engine

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